

RELEASER
06-01-20

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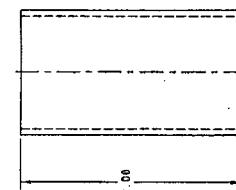
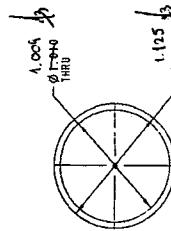
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287 INNER TUBE GUIDE, BLADE POSITIONER

NAME: 6081-16, 00-A-200/8
SCALTE 2,000
1,125 C.D. X 0.156 mm

ENGINERING
UNCONTR^LLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
A WORK ORDER
NO. 41500

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:52 PM
 User: Julie Lecocq

Process Sheet

| | | | | | |
|-----------------------|--|-----------------------|------------------|--------------------------------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | | Drawing Name | : INNER TUBE GUIDE, BLADE POSITIONER | |
| Job Number | : 41500 | | | | |
| Estimate Number | : 13437 | | | | |
| P.O. Number | : | | Part Number | : PB6743001287 | |
| This Issue | 19/08/2008 | S.O. No. : | Drawing Number | : B6743001 P.36 | |
| Prsht Rev. | : NC | | Project Number | : N/A | |
| First Issue | 11 | Type : SMALL /MED FAB | Drawing Revision | : B1 | |
| Previous Run | : 40292 | | Material | : | |
| Written By | : | | Due Date | : 18/09/2008 | |
| Checked & Approved By | : JUL 08.8.20 | | Qty: | 5 | |
| Comment | : Est Rev:A 08-06-26 new issue DD verified by:ec | | Um: | 12 Each | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : | |
|----------------|-----------------------|---|---------------------|
| 1.0 | M6061T6T1125W058 | 6061T6 RD TUBE 1.125 x .058w | |
| | | Comment: Qty.: 0.1749 f(s)/Unit Total : 2.0992 f(s) 6061T6 TUBE batch: m17932 | M 08/10/02 |
| 2.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 | M 08/10/02 |
| | | Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2- deburr | M 08/10/02 |
| 3.0 | QC5 | INSPECT WORK TO CURRENT STEP | 8 08/10/02 (X5) |
| | | Comment: INSPECT WORK TO CURRENT STEP | |
| 4.0 | PACKAGING 1 | PACKAGING RESOURCE #1 | M 08/10/02 |
| | | Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Part E. | S 08/10/02 (X5) |
| 5.0 | QC21 | FINAL INSPECTION/W/O RELEASE | 08/10/03 |
| | | Comment: FINAL INSPECTION/W/O RELEASE | |
| Job Completion | | | MF 08-10-02 |